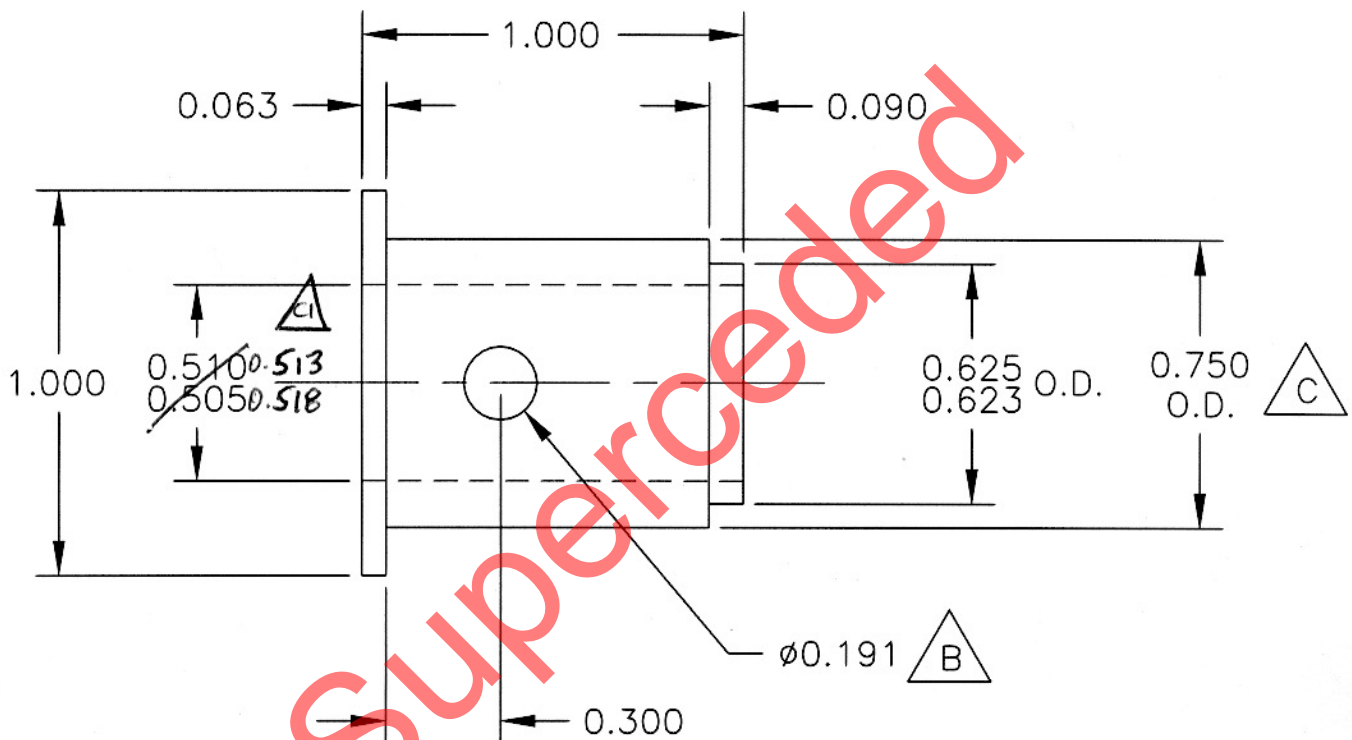




DESIGN	JB	DRAWN BY	CP	DART AEROSPACE LTD	REV. C
				HAWKESBURY, ONTARIO, CANADA	
CHECKED	KE	APPROVED	PH	DRAWING NO. D2055	SHEET 1 OF 1
DATE	98.12.10	TITLE	CLAMP	SCALE	2:1
A	92.03.13	NEW ISSUE			
B	98.10.15	0.191 DIA WAS 0.187 DIA (TSR A1100) REDRAWN, ADD FINISH			
C	98.12.10	ADDED 0.750 O.D. DIMENSION			
CI	CP	01.06.05	MODIFY HOLE SIZE, ADD P/C OPTION		

RELEASED
98.12.10 KE



ACID ETCH + ALODINE PER
DART QSI DQS 4.1
POWDER COAT BLACK SAMTEX (4.3.5.7)
PER DART QSI DQS 4.3

MATERIAL: 6061-T6 ROD (QQ-A-225/8)
FINISH: BLACK ANODIZE OR
BREAK ALL SHARP EDGES 0.015 MAX
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED